

FIG. 1

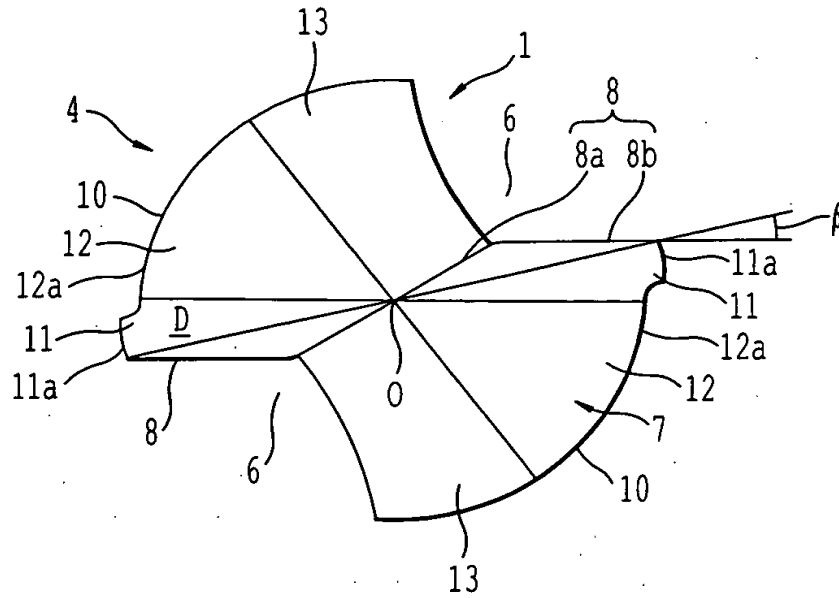
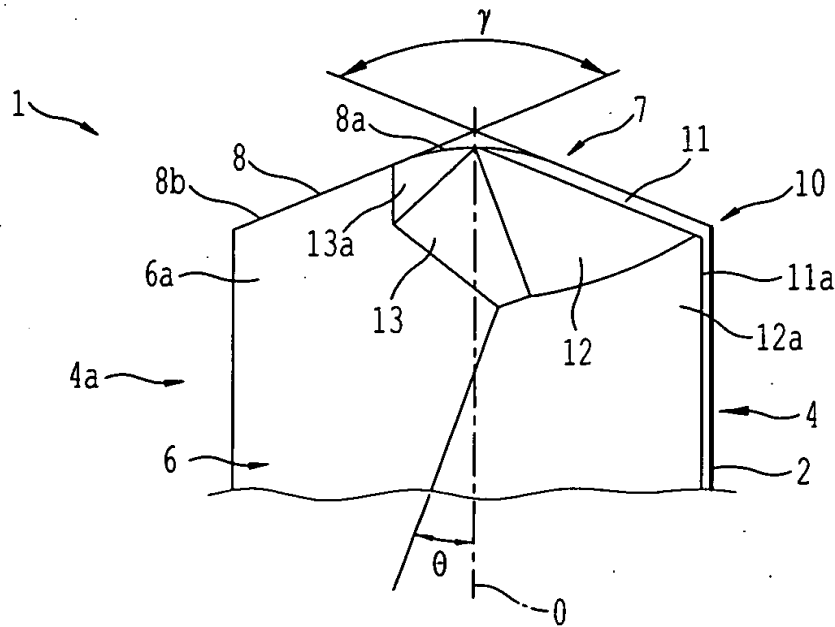


FIG. 2



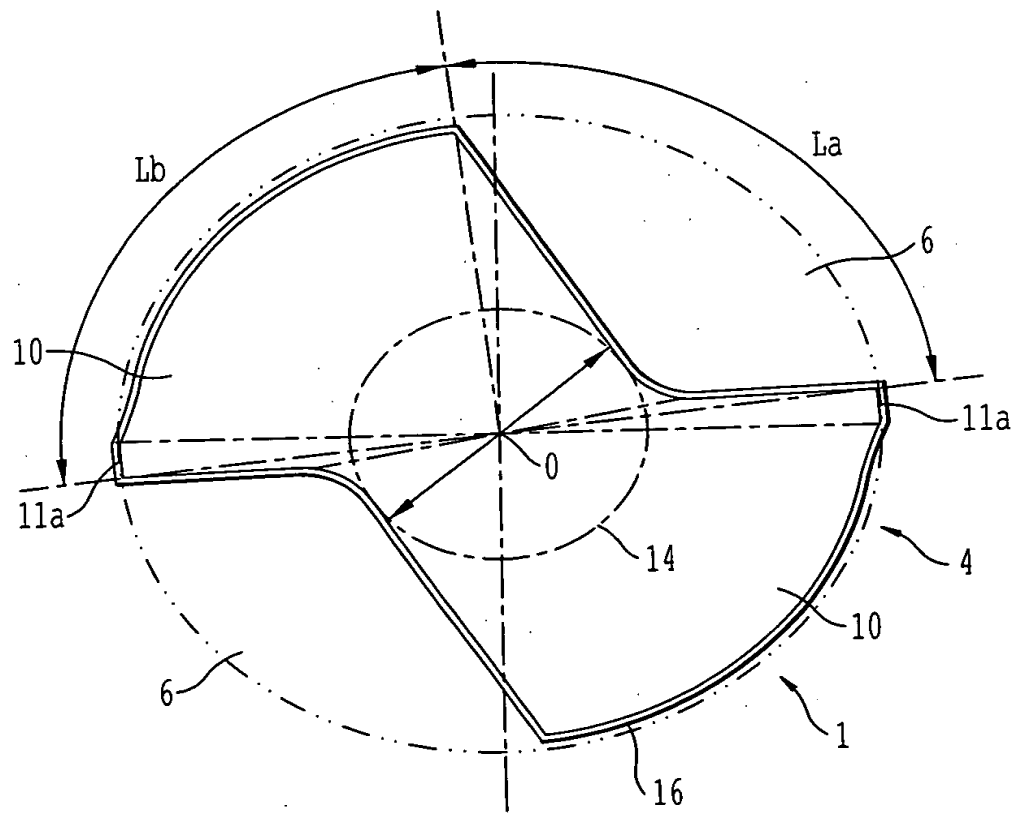


FIG. 4

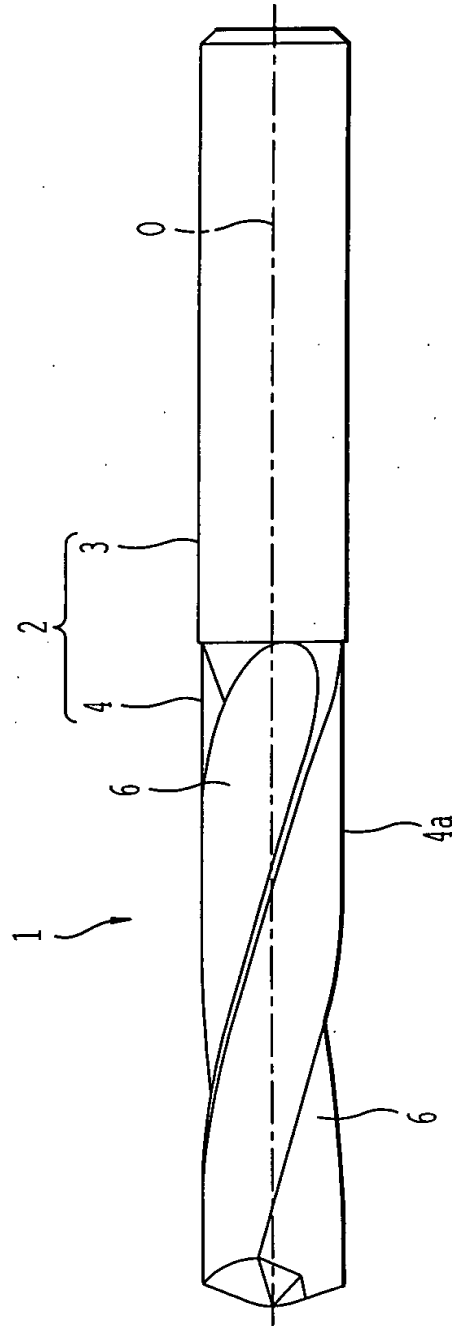
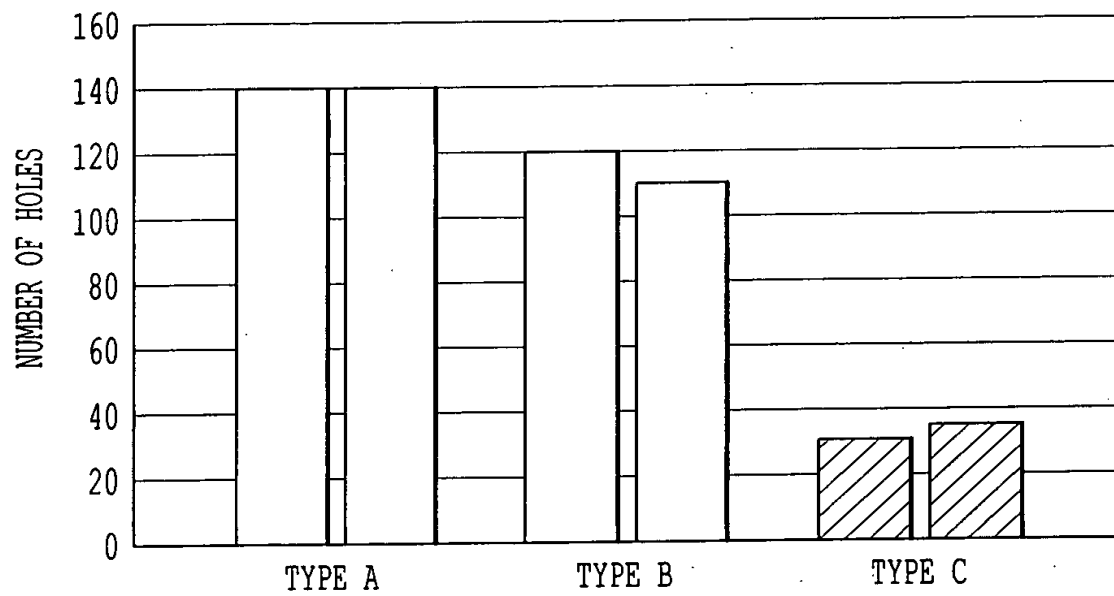
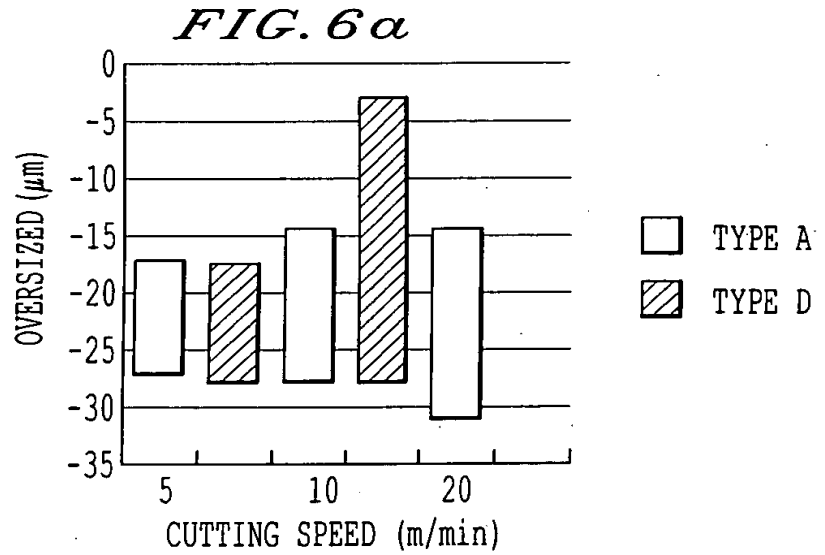


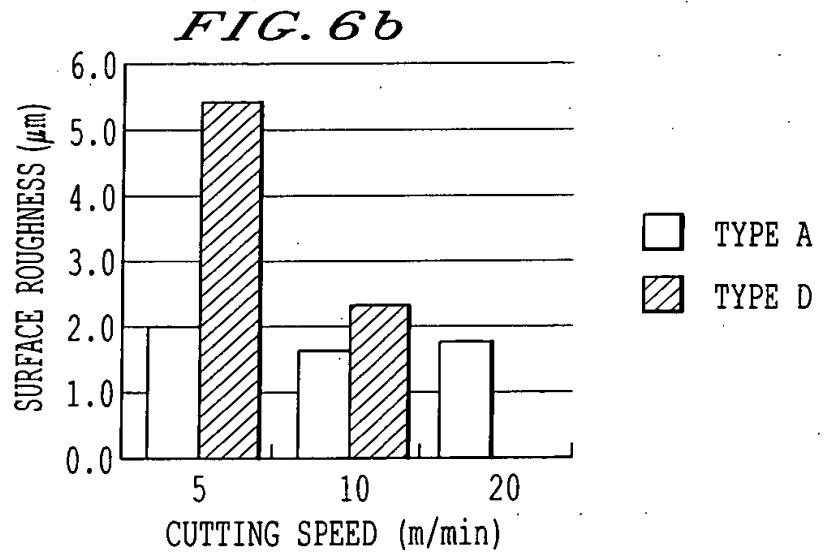
FIG. 5



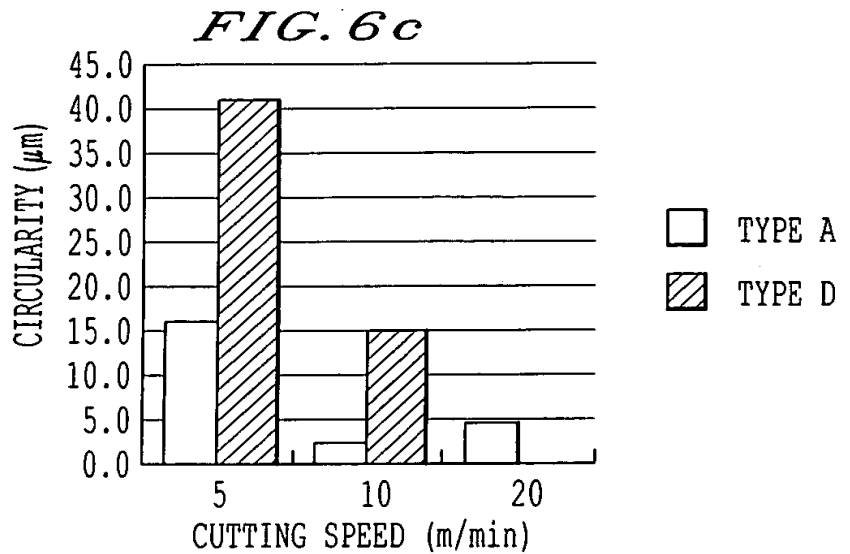
RELATIONSHIP BETWEEN
 CUTTING SPEED AND FINENESS



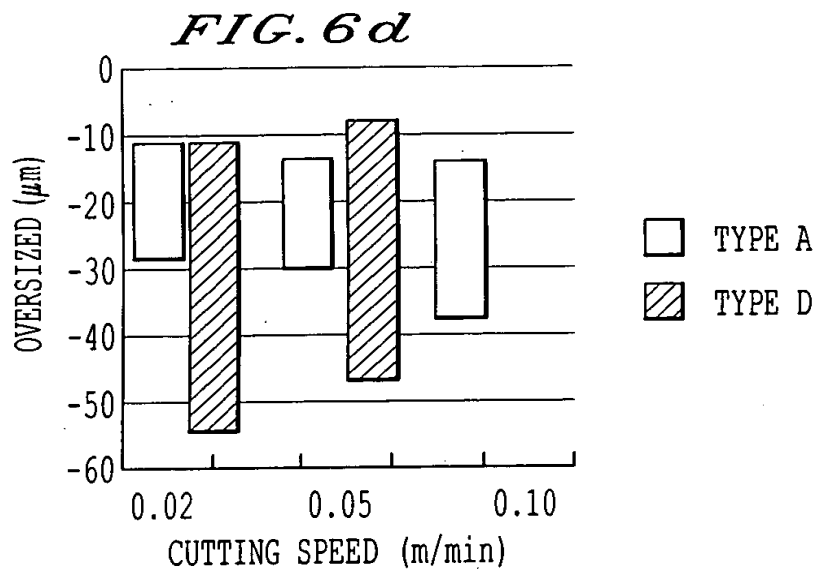
RELATIONSHIP BETWEEN
 CUTTING SPEED AND FINENESS



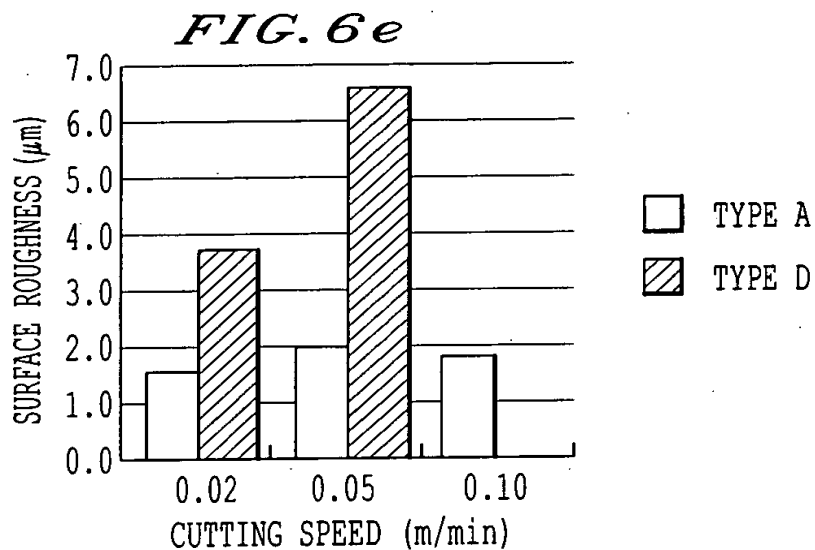
RELATIONSHIP BETWEEN
 CUTTING SPEED AND FINENESS



RELATIONSHIP BETWEEN
 FEED AND FINENESS



RELATIONSHIP BETWEEN
 FEED AND FINENESS



RELATIONSHIP BETWEEN
 FEED AND FINENESS

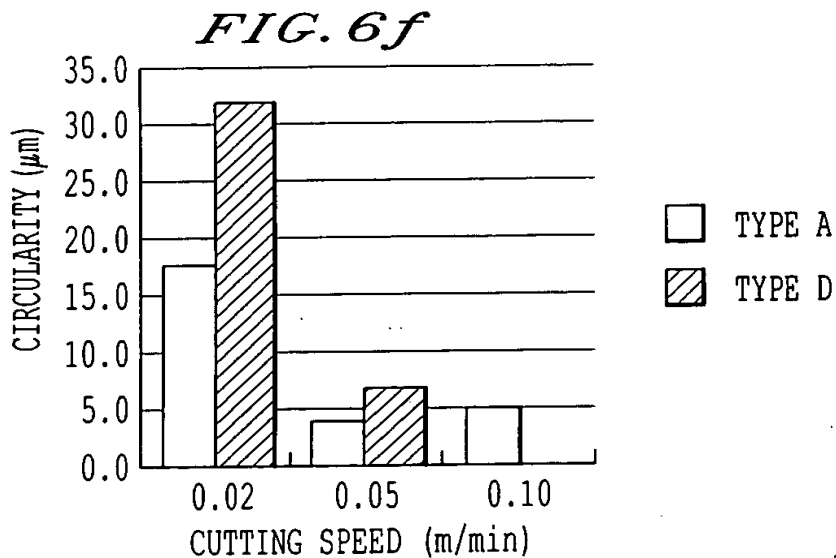


FIG. 7a

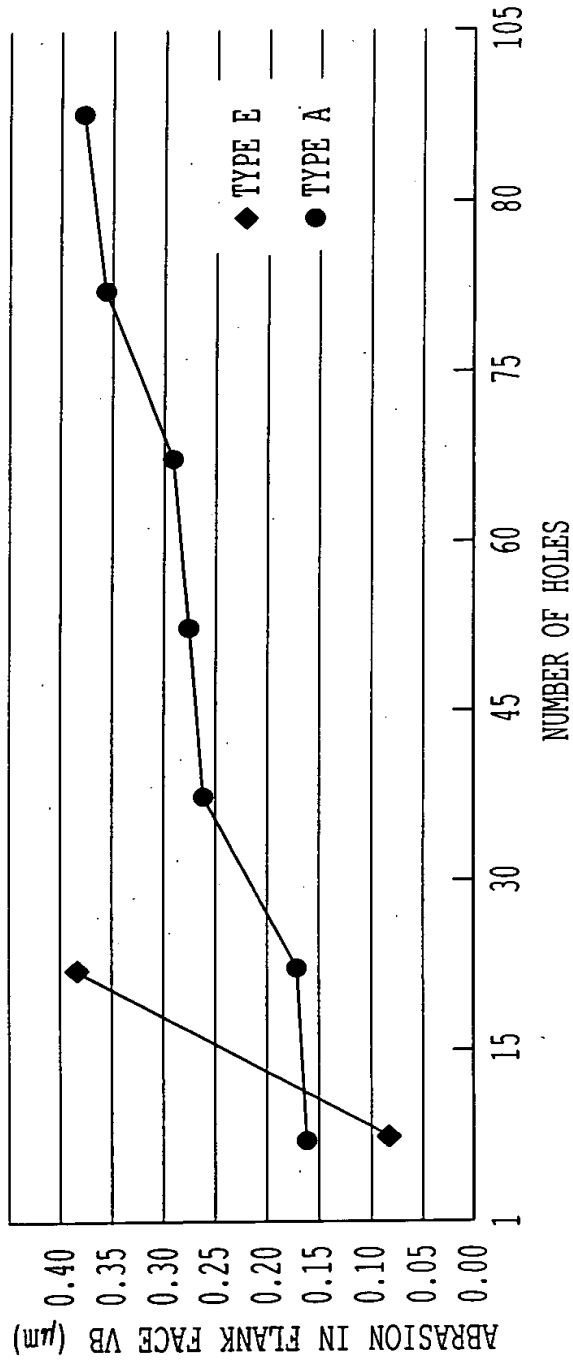


FIG. 7b

